IP7_022000

CAPITAL PROJECT JUSTIFICATION 2003-2004

<u>JOB NO</u>: IGS03-02 W.O. # 03-96032-0

TITLE: AIR HEATER ELEMENT REPLACEMENT

<u>DESCRIPTION</u>: Replacement of secondary air heater elements with Air Preheater Company's (Alstom) ClearFlow

technology.

JUSTIFICATION: ECONOMIC

RATE OF RETURN: 53%
PAYBACK PERIOD: 2.0 years
BENEFIT/COST RATIO: 4.81
ECONOMIC LIFE: 15 years

PV SAVINGS: \$1,749,564

SALVAGE VALUE: \$0

ADDITIONAL DETAIL: This project will replace the aging secondary air heater elements with a newer technology

offered by the OEM. This would commence with Unit 2 during the 2004 scheduled outage and

finish with Unit 1 in 2005.

Aging of air heater heat transfer elements have raised questions regarding both performance and structural integrity of the transfer surface. Significant advances in air heater technology, since initial installation, now afford us valuable alternatives for air heater and system performance

improvement.

In addition, OEM mechanical seal clearance gauges will be installed during element change out.

01/24/03 -72-

CAPITAL PROJECT JUSTIFICATION 2003-2004

COST ESTIMATE:

	<u>2003-2004</u>	<u>2004-2005</u>
Engineering Labor	\$ 5,000	5,000
IPSC Labor	\$ 15,000	15,000
Contractor Labor	\$ 750,000	750,000
Material	\$ <u>980,000</u>	980,000
Job Total	\$1,750,000	1,750,000

Air Preheater Company's (Alstom) replacement-in-kind. This would reduce air heater differential pressure, but would not provide an increase in savings. **ALTERNATIVES**:

EFFECT OF DEFERRAL: Continued increase of air heater differential pressure.

PROJECT HISTORY: None.

01/24/03 -73-

IPSC CAPITAL BUDGET 2003-2004 SUMMARY AND 5-YEAR PLAN

(\$1,000's)

						2003-2004			1				
				Eng.	IPSC	2000 2004				Project		Justification	
Project #_	Page #	Title	2002-03	Labor	Labor	Contractor	Material	Total	2004-2005	Total	Basis	B/C Ratio	Rate of Return
IGS01-03*	45	Distributed Control System (DCS) Replacement	444	100	123	4,825	0	5,048	2,876	15,040**	Obsolescence		
IG\$01-08*	48	Scrubber Outlet Modifications and Rebuild	2,800	35	0	1,600	265	1,900	0	8,700**	Regulatory		
IGS01-14*	50	Replace Bentley-Nevada Vibration Systems	78	4	0	200	240	444	444	1,009**	Obsolescence		
IGS01-15*	52	BFP Torquemeter Replacement	76	_2	2	0	96	100	0	224**	Obsolescence		
6801-211	54	Isophase Bus Duct Cooling	197	1	0	20	90	111	0	458**	Economic	15.20	82%
IGS01-23*	56	Boiler Feed Pump Rerate	377	1	1	0	374	376	0	861**	Economic	4 42	62%
GS02-031	58	Generator Step-Up Transformer Cooling Modifications	260	10	0	75	175	260	0	520	Economic	15 20	82%
(G502-04*	60	Generator Monitoring	250	10	15	225	0	250	0	500	Economic	15 20	82%
IGS02-06*	62	Turbine Area Sump Pump Replacement	30	1	2	0	27	30	0	60	Economic	5 52	78%
IGS02-07*	64	ID Fan Drive Replacements	75	_5	50	1,000	25	1,080	2,160	8,715**	Obsolescence		
IG\$02-09*	66	Replace U2 PA Flow Instrumentation	136	_10	0	20	106	136	0	285**	Economic	10.90	115%
(G802-14°	67	Boiler Modifications	4,575	25	0	2,050	2,500	4,575	0	9,150	Economic	15 20	82%
IGS02-16*	69	Forced Oxidation System for Scrubber Reaction Tanks	3,000	4	0	1,996	0	2,000	0	5,000	Regulatory		
IGS03-01	5	Miscellaneous Small Projects (See List)	0	2	5	9	2	18	0	18	See List		
IGS03-02*	72	Air Heater Element Replacement	0	5	15	750	980	1,750	1,750	3,500	Economic	4 81	53%
IGS03-03*	74	Coal Feed Tube Extensions	0	5	0	50	40	95	90	185	Economic	2 31	46%
IGS03-04	76	Unit 2 Burner Modifications	0	10	10	1,480	3,000	4,500	0	4,500	Economic	1 24	18%
IGS03-05*	78	U1 Generator Rewind	0	10	0	75	0	85	10,010	10,095	Economic	5 52	26%
IGS03-06*	80	Modicon Upgrade	0	20	35	0	105	160	165	1,170**	Obsolescence		
IGS03-07	82	Water Treatment Conductivity Replacement	0	10	40	0	90	140	0	140	Obsolescence		
IGS03-08	84	Upgrade CEM Software to 32 Bit Version	0	0	0	115	5	120	0	120	Obsolescence		
IG\$03-09*	86	Flame Scanner Replacement	0	25	30	105	260	420	415	835	Obsolescence		
IGS03-10	88	AQCS HVAC Capacity improvement	0	5	0	120	0	125	0	125	Economic	1 65	27%
IGS03-11	90	Provide Power Supply to Chimney Mid-Level	0	1	0	10	5	16	0	16	Regulatory		
IGS Unidentif	ied Capıtal	Projects	0	5	10	10	50	75	0	75			
IGS Totals			12,298	306	338	14,735	8,435	23,814	17,910	71,301			
ICS Unidentifi	ied Capital	Projects	0	1	2	0	12	15	0	15			
Total ICS Car	pital Proje	cts	0	1	2	0	12	15	0	15			
Total Capital	Projects		12,298	307	340	14,735	8,447	23,829	17,910	71,316			

- Notes 1. * Multi-Year Project
- 2. **Project Total includes funds from budget years not shown on table, see detailed justification form
- 3 Gray shaded boxes indicate that this project is part of the plant uprate project

01/24/03

December 20, 2010 File: IGS03-02

Joseph A. Smith, Project Manager Alstom Power Inc., Air Preheater Company 3020 Truax Road PO Box 372 Wellsville, NY 14895

Reference: Intermountain Power Service Corporation Contract 04-45615

Contract Scope Adjustment

Pursuant to the above referenced contract, Division E1, Paragraph 9, this letter is a request for a change in scope of materials being supplied by Alstom Power to IPSC. This change is mandated by the quantity of parts found in satisfactory condition during the Unit 2 SAH rotor modifications.

In addition to these deletions from the order are several adders. These include compensation for overhead costs for modifying the order and a request for additional materials to be supplied. The total credit or amount the contract sum is to be reduced is \$10,658.00.

As such IPSC asks that the following items be removed/added from the bill of materials, and that the contract amount be adjusted accordingly.

ITEM	DESCRIPTION	QTY	UNIT	UNIT PRICE	EXT PRICE
1	Bypass Seal 99296-T19	99	ea	\$13	\$1,287
2	Bypass Holding Strip 67599	76	ea	\$8	\$608
3	HE Radial Seal 67511	64	ea	\$18	\$1,152
4	HE Radial Holding Strip 67524-T1	23	ea	\$8	\$184
5	CE Radial Seal 67791-T3	28	ea	\$18	\$504
6	CE Radial Seal 67791-T4	30	ea	\$18	\$540
7	CE Radial Holding Strip 78084-T1	18	ea	\$8	\$144
8	CE Radial Holding Strip 78084-T2	86	ea	\$10	\$860
9	CE Radial Outboard Tab 67953-T2	17	ea	\$15	\$255
10	CE Radial Inboard Tab 78083-T3	24	ea	\$10	\$240
11	Axial Seals	2	set	\$1,940	\$3,880
12	H&C Post Seals	2	set	\$504	\$1,008
13	CE Seal Clearance Gauges	2	set	\$2,788	\$5,575
14	Field Service Engineer	1	week	\$9,740	\$9,740
		Sul	ototal fo	or Credits	\$25,977
Α	PM/Bill Processor Modifications	1	ea	(\$1,700)	(\$1,700)
В	Drafting to Modify Gauge ER Dwg	1	ea	(\$419)	(\$419)
С	2 Sets of H&C Diaphragm Seals	2	ea	(\$6,600)	(\$13,200)
		Sul	ototal fo	or Adders	(\$15,319)
TOTAL CREDIT					\$10,658

Please sign the bottom of this letter indicating your agreement with the proposed contract changes and remit it to:

George W. Cross President and Chief Operations Officer Intermountain Power Service Corporation 850 West Brush Wellman Road Delta, UT 84624-9546

Attention: Bret Kent

Contract Administrator

Sincerely,

George W. Cross President and Chief Operations Officer

Changes in scope of Contract 04-45615 as described in this letter accepted by:

Joseph A. Smith, Project Manager

bk:bk

cc: Ralph Newberry, IPSC Purchasing Bret Kent, IPSC Engineering Sheila Bronson, IPSC Accounting

Page 3 of 3

MEMORANDUM

INTERMOUNTAIN POWER SERVICE CORPORATION

TO: George W. Cross

Page <u>1</u> of <u>2</u>

FROM: Dennis K. Killian

DATE: October 6, 2004

SUBJECT: Recommended Secondary Airheater Sootblowing Procedure

It is our recommendation that the SAH sootblowing procedures be modified to blow once per 24 hours at 130 psig. This procedure can be implemented immediately on Unit 2. We ask that blowing be as consistent as reasonably possible on the 24-hour schedule. An identical blowing schedule for Unit 1 Secondary Air Heater Sootblowers can be implemented upon completion of the SAH upgrade in March 2005.

The current SAH sootblowing procedure specifies a pressure of 150 psig with a frequency of once per shift. With the conversion of Unit 2 SAH's to the new "Clearflow" configuration, it was the OEM's recommendation to reduce sootblowing pressure and frequency. The "Clearflow" arrangement is easier to clean than the original element configuration, because there are fewer obstructions to the blowing medium and each of the element layers is now directly exposed to the blower nozzles. Any steps IPSC can take to optimize blowing pressure and frequency without degrading outlet temperature performance will extend the life of the new SAH element and reduce auxiliary steam consumption.

This recommendation is the result of the testing performed during August 2004. (Reference memorandum dated July 28, 2004 from Dennis Killian to George Cross titled "Recommended Air Preheater Sootblower Testing for Unit 2".) Data from the test period was evaluated to verify that the difference between the daily minimum and maximum gas side DP values were maintained below the historical value of 2.15 INWC. The results follow:

Test Matrix

Start Date/Time	Blowing Pressure	Blowing Frequency	Daily Min/Max Differential
8/3/04 - 0900 1 week	150 psig	Once/Shift	0.25 INWC
8/10/04 - 0900 1 week	130 psig	Once/Shift	0.25 INWC
8/17/04 - 0900 1 week	130 psig	Once/24hrs	0.30 INWC

This data clearly demonstrates the ability to control air heater differential pressure within a tight range despite the less frequent, lower pressure blowing procedures. The low, absolute values of this change in differential pressure is indicative of significant improvements in air heater and fan performance.

Performance testing has shown that the modified air heaters have met contract guarantees. Data from the test period shows that the increase of 0.05 INWC in the daily min/max differential results in an unmeasurable effect on air heater performance. The verified performance improvements achieved with these modifications are as follows (comparison data shown is for a normalized unit load of 900MW):

- Decrease in average gas side differential pressure of 3.65 INWC.
- Increase in air temperature leaving SAH of 21°F.
- Decrease in gas temperature leaving SAH of 18°F.

These performance improvements result directly in increased boiler efficiency and recovered fan performance.

Please indicate your approval for this procedural change, by signing below. Any questions may be directed to Bret Kent at ext. 6447.

Approved by:

George W. Cross

President and Chief Operations Officer

DBK/JKH: jmj

cc: Jon Finlinson

MEMORANDUM

INTERMOUNTAIN POWER SERVICE CORPORATION

TO:

George W. Cross

Page <u>1</u> of <u>2</u>

FROM:

Dennis K. Killian

DATE:

July 28, 2004

SUBJECT: Recommended Air Preheater Sootblower Testing for Unit 2

It is our recommendation that testing be performed to optimize the sootblowing pressure and frequency for the Unit 2 Secondary Air Heaters. This memo outlines the proposed test plan for achieving these recommendations.

Currently, sootblowing is performed at a pressure of 150 psig with a frequency of about once per shift (three month average is every 18 hrs) for the Secondary Air Heaters. With the conversion of Unit 2 Secondary Air Heaters to the new "Clearflow" configuration, it is the OEM's recommendation to reduce sootblowing pressure and frequency. The "Clearflow" arrangement is easier to clean than the original element configuration, because there are fewer obstructions to the blowing medium and each of the element layers is now directly exposed to the blower nozzles. Any steps IPSC can take to optimize blowing pressure and frequency will extend the life of the new SAH element.

Proposed Test Matrix (Each Test to Run for 1 Week)

Start Date/Time	Blowing Pressure	Blowing Frequency	When
8/3/04 - 0900 1 week	150 psig	Once/Shift	0900 & 2100 hrs
8/10/04 - 0900 1 week	130 psig	Once/Shift	0900 & 2100 hrs
8/17/04 - 0900 1 week	130 psig	Once/24hrs	0900

During this test period we ask that blowing be according to the above schedule, and not postponed until completion of the backpass sootblowing cycle. Data during the test will be evaluated to verify that the difference between the daily minimum and maximum air side DP values are maintained below the historical value of 2.15 INWC.

Please indicate your approval for this testing, by signing below.

Any questions may be directed to Bret Kent at ext. 6447.

Approved by:

eorge W. Cros

President and Chief Operations Officer

BK/JKH:jmj

cc: Jon Finlinson

Stan Smith

MEMORANDUM

INTERMOUNTAIN POWER SERVICE CORPORATION

TO: George W. Cross Page 1 of 2

FROM: Dennis K. Killian

DATE: July 28, 2004

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Start Date/Time	Blowing Pressure	Blowing Frequency	When
8/3/04 - 0900 1 week	150 psig	Once/Shift	0900 & 2100 hrs
8/10/04 - 0900 1 week	130 psig	Once/Shift	0900 & 2100 hrs
8/17/04 - 0900 1 week	130 psig	Once/24hrs	0900

During this test period we ask that blowing be according to the above schedule, and not postponed until completion of the backpass sootblowing cycle. Data during the test will be evaluated to verify that the difference between the daily minimum and maximum air side DP values are maintained below the historical value of 2.15 INWC.

This testing will require the support of Maintenance personnel to modify the Unit 2 SAH sootblowing pressures to 130 psig, the morning of August 10 before 9:00 A.M.

Please indicate your approval for this testing, by signing below.

Any questions may be directed to Bret Kent at ext. 6447.

Approved by:

George W. Cross

President and Chief Operations Officer

BK/JKH:jmj

cc: Jon Finlinson

Stan Smith

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8/2/2004 1:17:41 AM	OATHORN STATE OF THE STATE OF T	1	
8/2/2004 12:46:07 PM	402	1	11:28:26
8/2/2004 11:07:30 PM	402	1	10:21:23
8/3/2004 9:27:30 AM	402	1	10:20:00
8/3/2004 9:28:59 PM	402	1	12:01:29
8/4/2004 10:36:19 AM	402	1	13:07:20
8/4/2004 10:56:41 PM	402	1	12:20:22
8/5/2004 1:46:03 PM	402	1	14:49:22
8/5/2004 9:47:49 PM	402	1	8:01:46
8/6/2004 9:18:48 AM	402	1	11:30:59
8/6/2004 8:49:18 PM	402	1	11:30:30
8/7/2004 8:37:54 PM	402	1	23:48:36
8/8/2004 3:13:01 PM	402	1	18:35:07
8/9/2004 12:09:07 AM	402	1	8:56:06
8/9/2004 9:31:41 AM	402	1	9:22:34
8/9/2004 9:15:33 PM	402	1	11:43:52
8/10/2004 9:25:35 PM	402	1	24:10:02
8/11/2004 7:24:07 AM	402	1	9:58:32
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8/12/2004 10:00:48 AM	402	1	11:39:21
8/13/2004 12:41:13 AM	402	1	14:40:25
8/13/2004 9:29:28 AM	402	1	8:48:15
8/13/2004 9:50:36 PM	402	1	12:21:08
8/14/2004 11:48:10 AM	402	1	13:57:34
8/14/2004 9:28:18 PM	402	1	9:40:08
8/15/2004 9:57:55 AM	402	1	12:29:37
8/15/2004 9:51:46 PM	402	1	11:53:51
8/16/2004 10:27:37 AM	402	1	12:35:51
8/17/2004 2:57:08 AM	402	1	16:29:31
8/17/2004 10:25:14 AM	402	1	7:28:06
8/18/2004 9:11:51 AM	402	1	22:46:37
8/19/2004 11:07:15 AM	402	1	25:55:24
8/20/2004 11:43:07 AM	402	1	24:35:52
8/21/2004 9:36:06 AM	402	1	21:52:59
8/22/2004 9:42:00 AM	402	1	24:05:54
8/23/2004 3:08:20 PM	402	1	29:26:20
8/24/2004 12:38:29 AM	402	1	9:30:09
8/24/2004 10:47:42 AM	402	1	10:09:13

2/28/04 12:00 AM						
	SAH 1A GAS SSAH 1B GAS SSAH 1A GAS SSAH 1B GAS S					
	1A MAX 1B MAX 1A MIN			1B MIN		
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12-Sep-02 00:00:00	9.793694496	9.906308174	6.599932671	6.812646866		
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14-Sep-02 00:00:00	9.462569237	9.500106812	7.23441267	7.337565422		
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17-Sep-02 00:00:00	9.453107834	9.459517479	7.218848228	7.378154755		
18-Sep-02 00:00:00	9.59074688	9.903256416	7.584459782	7.603076458		
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20-Sep-02 00:00:00	9.200109482	9.12808609	6.990569592	6.824854374		
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02-Oct-02 00:00:00	8.514719963	8.628192902	6.924954891	6.893826008		
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27-Oct-02 00:00:00	8.568681717	8.70937252	6.709494114	6.853236675		
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                                                6.856288433
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30-Oct-02 23:00:00
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31-Oct-02 23:00:00
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                                                7.509384632
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02-Nov-02 23:00:00
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03-Nov-02 23:00:00
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04-Nov-02 23:00:00
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05-Nov-02 23:00:00
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06-Nov-02 23:00:00
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07-Nov-02 23:00:00
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08-Nov-02 23:00:00
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09-Nov-02 23:00:00
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                                                6.859340191
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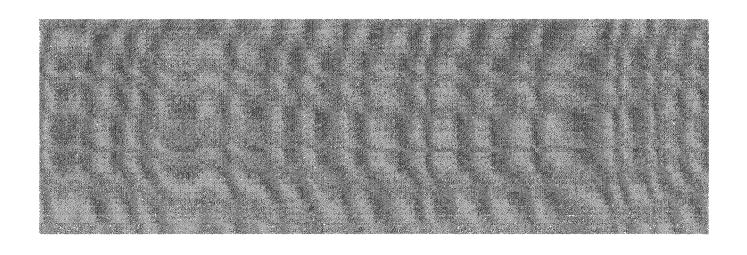
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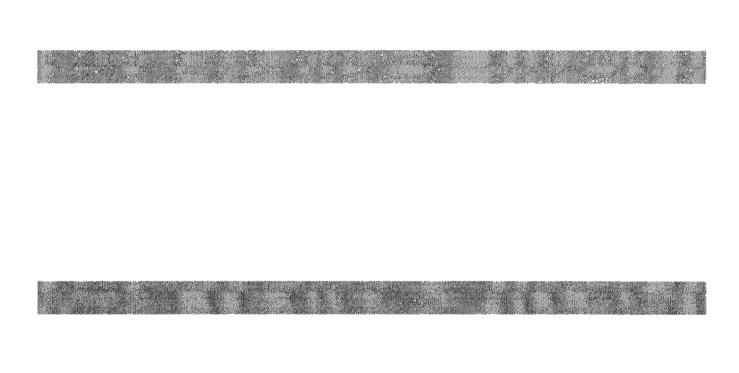
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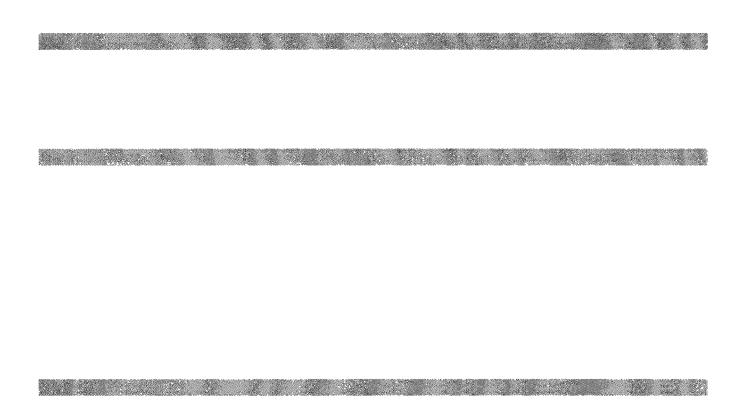
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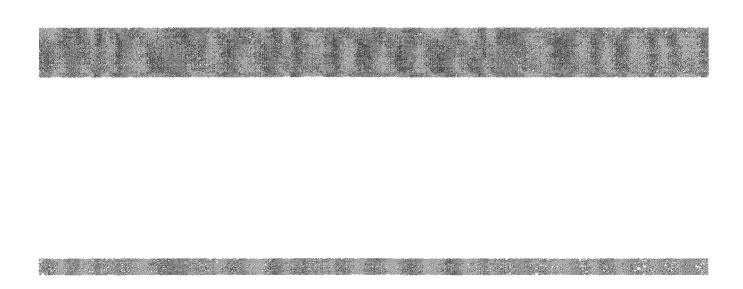


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104571	4/8/04 13:11	36	402	1A1 (0:32:15	
104585	4/8/04 14:14	35	402	1A1 1		1:03:10
104587	4/8/04 14:46	36	402	1A1 (0:32:15	
104601	4/8/04 15:49	35	402	1A1 1		1:03:09
104603	4/8/04 16:22	36	402	1A1 (0:32:12	
104617	4/8/04 17:25	35	402	1A1 1		1:03:10
104619	4/8/04 17:57	36	402	1A1 (0:32:12	
104633	4/8/04 19:00	35	402	1A1 1		1:03:10
104635	4/8/04 19:32	36	402	1A1 (0:32:12	
104649	4/8/04 20:36	35	402	1 A 1 1		1:03:07
104651	4/8/04 21:08	36	402	1A1 (0:32:12	
104665	4/8/04 22:11	35	402	1A1 1		1:03:10
104667	4/8/04 22:43	36	402	1A1 (0:32:14	
104681	4/8/04 23:46	35	402	1A1 1		1:03:04
104683	4/9/04 0:18	36	402	1A1 (0:32:16	
104722	4/9/04 1:55	35	402	1A1 1		1:36:37
104760	4/9/04 2:27	36	402	1A1 (0:32:13	
104822	4/9/04 6:57	35	402	1A1 1		4:29:21
104845	4/9/04 7:29	36	402		0:32:14	
105037	4/9/04 17:24	35	402	1A1 1		9:54:59
105045	4/9/04 17:56	36	402	1A1 (
105141	4/10/04 0:01	35	402	1A1 1		6:04:30
105160	4/10/04 0:33	36	402		0:32:14	
105675	4/10/04 20:59	35	402	1A1 1		20:26:31
105687	4/10/04 21:32	36	402		0:32:14	
105883	4/11/04 3:43	35	402	1A1 1		6:11:09
105922	4/11/04 4:15	36	402	1A1 (
106285	4/11/04 20:58	35	402	1A1 1		16:42:41
106296	4/11/04 21:30	36	402	1A1 (
106489	4/12/04 3:35	35	402	1A1 1		6:05:20
106503	4/12/04 4:07	36	402	1A1 (
106664	4/12/04 11:05	35	402	1A1 1		6:57:14
106668	4/12/04 11:37	36	402		0:32:12	00:44:40
107168	4/13/04 14:21	35	402	1A1 1		26:44:13
107170	4/13/04 14:53	36 35	402		0:32:12	0.05.50
107262	4/13/04 23:29	35 36	402	1A1 1		8:35:50
107277	4/14/04 0:01	36 35	402		0:32:11	1 4 4 4 6 4 4 0
107809	4/14/04 14:48	35 36	402	1A1 1		14:46:40
107826	4/14/04 15:20	36 35	402		0:32:13	40.22.40
108775	4/16/04 16:52	35 36	402	1A1 1 1A1 (49:32:19
108796	4/16/04 17:25 4/18/04 5:30	36 35	402		0:32:11	26,05,40
109556	4/18/04 6:03	35 36	402	1A1 1 1A1 (0:32:11	36:05:42
109560		36 35	402			10:20:22
109945	4/19/04 1:32 4/19/04 2:04	35 36	402 402	1A1 1 1A1 (19:29:23
109962	4/19/04 2:04	35	402			#######
113420 113422	4/24/04 2:09 4/24/04 2:41	35 36	402 402	1A1 1 1A1 (0:32:11	#######
114011	4/25/04 2.41	35	402 402	1A1 (20.00.15
114011	4/23/04 10:49	33	402	IAI	I	38:08:15

114005	4/25/04 17:21	20	400	141 0 0:20:12
114025		36 36	402	1A1 0 0:32:13 1A1 1 22:44:31
114745	4/26/04 16:06 4/26/04 16:38	35 36	402	
114753	4/27/04 13:51	36 35	402	
115379	4/27/04 13:51	35	402	
115391		36	402	1A1 0 0:32:12
115709	4/27/04 23:56	35	402	1A1 1 9:32:50
115717	4/28/04 0:29	36	402	1A1 0 0:32:12
116262	4/28/04 15:10	35	402	1A1 1 14:41:46
116275	4/28/04 15:43	36	402	1A1 0 0:32:13
116658	4/29/04 5:15	35	402	1A1 1 13:32:36
116660	4/29/04 5:47	36	402	1A1 0 0:32:15
117171	4/30/04 8:46	35	402	1A1 1 26:58:55
117178	4/30/04 9:19	36	402	1A1 0 0:32:11
117896	5/1/04 22:48	35	402	1A1 1 37:29:04
117898	5/1/04 23:20	36	402	1A1 0 0:32:11
118948	5/3/04 13:56	35	402	1A1 1 38:35:48
118964	5/3/04 14:28	36	402	1A1 0 0:32:10
119268	5/3/04 18:38	35	402	1A1 1 4:10:37
119270	5/3/04 19:11	36	402	1A1 0 0:32:12
119371	5/3/04 23:15	35	402	1A1 1 4:04:21
119373	5/3/04 23:47	36	402	1A1 0 0:32:13
119806	5/4/04 12:11	35	402	1A1 1 12:23:49
119808	5/4/04 12:43	36	402	1A1 0 0:32:13
119900	5/4/04 23:42	35	402	1A1 1 10:58:42
119915	5/5/04 0:14	36	402	1A1 0 0:32:13
120247	5/5/04 13:43	35	402	1A1 1 13:28:45
120249	5/5/04 14:15	36	402	1A1 0 0:32:10
120385	5/6/04 0:48	35	402	1A1 1 10:33:20
120388	5/6/04 1:21	36	402	1A1 0 0:32:12
120502	5/6/04 4:41	35	402	1A1 1 3:20:42
120513	5/6/04 5:14	36	402	1A1 0 0:32:15
120598	5/6/04 8:53	35	402	1A1 1 3:39:03
120637	5/6/04 9:25	36	402	1A1 0 0:32:13
120857	5/6/04 21:33	35	402	1A1 1 12:07:50
120875	5/6/04 22:05	36	402	1A1 0 0:32:12
121405	5/7/04 21:47	35	402	1A1 1 23:42:00
121429	5/7/04 22:19	36	402	1A1 0 0:32:12
122136	5/8/04 21:24	35	402	1A1 1 23:04:39
122139	5/8/04 21:56	36	402	1A1 0 0:32:13
122814	5/9/04 19:35	35	402	1A1 1 21:39:19
122816	5/9/04 20:07	36	402	1A1 0 0:32:13
123201	5/10/04 11:17	35	402	1A1 1 15:09:29
123203	5/10/04 11:49	36	402	1A1 0 0:32:12
123340	5/11/04 2:24	35	402	1A1 1 14:35:11
123342	5/11/04 2:56	36	402	1A1 0 0:32:12
123530	5/11/04 15:34	35	402	1A1 1 12:37:43
123546	5/11/04 16:06	36	402	1A1 0 0:32:13
123933	5/12/04 14:52	35	402	1A1 1 22:45:37
123948	5/12/04 15:24	36	402	1A1 0 0:32:10
124385	5/13/04 11:45	35	402	1A1 1 20:21:11
124387	5/13/04 12:18	36	402	1A1 0 0:32:11
139686	5/15/04 1:39	35	402	1A1 0 0.02.11 1A1 1 37:21:41
100000	3/13/37 1.33	55	702	17.1 07.21.41

139694	5/15/04 2:11	36	402	1A1 0 0:32:11
139792	5/15/04 7:26	35	402	1A1 1 5:15:02
139809	5/15/04 7:59	36	402	1A1 0 0:32:12
139872	5/15/04 12:05	35	402	1A1 1 4:06:18
139874	5/15/04 12:37	36	402	1A1 0 0:32:13
139993	5/15/04 17:09	35	402	1A1 1 4:32:18
139995	5/15/04 17:42	36	402	1A1 0 0:32:11
140109	5/16/04 0:55	35	402	1A1 1 7:12:52
140129	5/16/04 1:27	36	402	1A1 0 0:32:12
140235	5/16/04 8:18	35	402	1A1 1 6:51:41
140237	5/16/04 8:51	36	402	1A1 0 0:32:12
140415	5/16/04 17:28	35	402	1A1 1 8:36:58
140417	5/16/04 18:00	36	402	1A1 0 0:32:12
140729	5/17/04 17:48	35	402	1A1 1 23:47:54
140745	5/17/04 18:20	36	402	1A1 0 0:32:10
141689	5/19/04 5:11	35	402	1A1 1 34:51:30
141712	5/19/04 5:44	36	402	1A1 0 0:32:13
142592	5/20/04 20:43	35	402	1A1 1 38:59:52
142599	5/20/04 21:16	36	402	1A1 0 0:32:09
143255	5/22/04 16:26	35	402	1A1 1 43:10:19
143257	5/22/04 16:58	36	402	1A1 0 0:32:12
143505	5/23/04 4:49	35	402	1A1 1 11:51:17
143523	5/23/04 5:22	36	402	1A1 0 0:32:13
144037	5/24/04 4:48	35	402	1A1 1 23:25:54
144050	5/24/04 5:20	36	402	1A1 0 0:32:12
144515	5/25/04 5:55	35	402	1A1 1 24:35:12
144547	5/25/04 6:27	36	402	1A1 0 0:32:10
145073	5/25/04 23:43	35	402	1A1 1 17:15:29
145075	5/26/04 0:15	36	402	1A1 0 0:32:12
145878	5/27/04 15:04	35	402	1A1 1 38:49:23
145896	5/27/04 15:36	36	402	1A1 0 0:32:09
146083	5/28/04 3:10	35	402	1A1 1 11:33:40
146097	5/28/04 3:42	36	402	1A1 0 0:32:10
146538	5/29/04 0:08	35	402	1A1 1 20:26:08
146571	5/29/04 0:40	36	402	1A1 0 0:32:14
147298	5/30/04 4:41	35	402	1A1 1 28:00:51
147306	5/30/04 5:14	36	402	1A1 0 0:32:13
147509	5/30/04 19:10	35	402	1A1 1 13:56:02
147528	5/30/04 19:42	36	402	1A1 0 0:32:14
148222	5/31/04 15:12	35	402	1A1 1 19:30:19
148231	5/31/04 15:44	36	402	1A1 0 0:32:11
148343	6/1/04 0:52	35	402	1A1 1 9:08:03
148346	6/1/04 1:25	36	402	1A1 0 0:32:11
148789	6/2/04 2:42	35	402	1A1 1 25:17:39
148808	6/2/04 3:14	36	402	1A1 0 0:32:11
149136	6/2/04 14:57	35	402	1A1 1 11:42:15
149163	6/2/04 15:29	36	402	1A1 0 0:32:12
149326	6/2/04 23:41	35	402	1A1 1 8:12:13
149342	6/3/04 0:13	36	402	1A1 0 0:32:11
149641	6/3/04 15:07	35	402	1A1 1 14:53:38
149653	6/3/04 15:39	36	402	1A1 0 0:32:11
149715	6/3/04 20:11	35	402	1A1 1 4:31:55

149723	6/3/04 20:43	36	402	1A1 0 0:32:11
150106	6/4/04 10:56	35	402	1A1 1 14:12:23
150116	6/4/04 11:28	36	402	1A1 0 0:32:13
150392	6/5/04 2:29	35	402	1A1 1 15:01:05
150412	6/5/04 3:01	36	402	1A1 0 0:32:11
150623	6/5/04 16:39	35	402	1A1 1 13:38:09
150636	6/5/04 17:11	36	402	1A1 0 0:32:10
150663	6/5/04 20:02	35	402	1A1 1 2:50:38
150665	6/5/04 20:34	36	402	1A1 0 0:32:12
150935	6/6/04 11:52	35	402	1A1 1 15:17:40
150949	6/6/04 12:24	36	402	1A1 0 0:32:10
151050	6/6/04 20:52	35	402	1A1 1 8:28:16
151061	6/6/04 21:24	36	402	1A1 0 0:32:12
151338	6/7/04 15:47	35	402	1A1 1 18:22:31
151348	6/7/04 16:19	36	402	1A1 0 0:32:08
151695	6/8/04 17:17	35	402	1A1 1 24:58:12
151706	6/8/04 17:50	36	402	1A1 0 0:32:12
151765	6/9/04 1:48	35	402	1A1 1 7:58:10
151775	6/9/04 2:20	36	402	1A1 0 0:32:12
151831	6/9/04 21:40	35	402	1A1 1 19:20:31
151860	6/9/04 22:13	36	402	1A1 0 0:32:10
152238	6/10/04 17:30	35	402	1A1 1 19:17:00
152240	6/10/04 18:02	36	402	1A1 0 0:32:11
152435	6/11/04 8:34	35	402	1A1 1 14:32:36
152441	6/11/04 9:07	36	402	1A1 0 0:32:15
152773	6/12/04 8:28	35	402	1A1 1 23:21:33
152786	6/12/04 9:00	36	402	1A1 0 0:32:12
153134	6/13/04 7:55	35	402	1A1 1 22:54:52
153136	6/13/04 8:27	36	402	1A1 0 0:32:11
154154	6/15/04 20:47	35	402	1A1 1 60:19:38
154179	6/15/04 21:19	36	402	1A1 0 0:32:10
155128	6/17/04 22:52	35	402	1A1 1 49:32:38
155142	6/17/04 23:24	36	402	1A1 0 0:32:14
155518	6/18/04 21:33	35	402	1A1 1 22:08:39
155520	6/18/04 22:05	36	402	1A1 0 0:32:10
155720	6/19/04 13:23	35	402	1A1 1 15:18:20
155722	6/19/04 13:55	36	402	1A1 0 0:32:11
155888	6/20/04 1:53	35	402	1A1 1 11:57:18
155894	6/20/04 2:25	36	402	1A1 0 0:32:10
156160	6/20/04 19:34	35	402	1A1 1 17:09:12
156181	6/20/04 20:06	36	402	1A1 0 0:32:09
156554	6/21/04 17:55	35	402	1A1 1 21:49:08
156569	6/21/04 18:31	36	402	1A1 0 0:35:32
157069	6/22/04 16:18	35	402	1A1 1 21:47:22
157079	6/22/04 16:50	36	402	1A1 0 0:32:12
158126	6/24/04 6:54	35	402	1A1 1 38:03:47
158128	6/24/04 7:26	36	402	1A1 0 0:32:11
158629	6/25/04 4:46	35	402	1A1 1 21:19:27
158639	6/25/04 5:18	36	402	1A1 0 0:32:12
159528	6/27/04 6:11	35	402	1A1 1 48:52:34
159581	6/27/04 6:43	36	402	1A1 0 0:32:12
160024	6/28/04 3:57	35	402	1A1 1 21:14:22

160036	6/28/04 4:29	36	402	1A1 0 0:32:11
160304	6/28/04 17:03	35	402	1A1 1 12:33:35
160309	6/28/04 17:35	36	402	1A1 0 0:32:10
				0:32:14 18:12:46

Device d Device	
401 2A1	PAH 2A
402 1A1	SAH 1A
403 1B1	SAH 1B
404 2B1	PAH 2B
405 2A2	PAH 2A
406 1A2	SAH 1A
407 1B2	SAH 1B
408 2B2	PAH 2B

Work Order	Source	Po No	Vendor Name	Wo Part Desc	Amount	Tax	Freight	Tax On Freight
		ro no	vertuor maine,					
03-96032-0	IC			SEAL, BY-PASS	0.00			
	**							
03-96032-0	IC				0.00	0.00	0.00	0.00
03-96032-0	JE			JOURNAL ENTRY 0805010	679271.56			
03-96032-0	JE			JOURNAL ENTRY 0805010	-679271.56			
03-96032-0	JE			JOURNAL ENTRY 0805010	-8478.71			
03-96032-0	JE			JOURNAL ENTRY 0905039	7975.00			
	**							
03-96032-0	JE				-503.71	0.00	0.00	0.00
03-96032-0	LD			LABOR	245.46			
03-96032-0	LD			LABOR	124.63			
03-96032-0	LD			LABOR	417.82			
03-96032-0	LD			LABOR	409.92			
03-96032-0	LD			LABOR	80.35			
03-96032-0	LD			LABOR	99.70			
03-96032-0	LD			LABOR	385.68			
03-96032-0	LD			LABOR	273.28			
03-96032-0	LD			LABOR	120.53			
03-96032-0	LD			LABOR	167.60			
03-96032-0	LD			LABOR	336.12			
03-96032-0	LD			LABOR	623.13			
03-96032-0	LD			LABOR	112.49			
03-96032-0	LD			LABOR	377.10			
03-96032-0	LD			LABOR	409.92			
03-96032-0	LD			LABOR	168.74			
03-96032-0	LD			LABOR	395.30			
03-96032-0	LD			LABOR	124.63			
03-96032-0	LD			LABOR	409.92			
03-96032-0	LD			LABOR	401.75			
03-96032-0	LD			LABOR	470.05			
03-96032-0	LD			LABOR	96.42			
03-96032-0	LD			LABOR	409.92			
03-96032-0	LD			LABOR	112.49			
03-96032-0	LD			LABOR	433.89			
)								

						_		Tax On
Work Order	Source	.	Manadan Mana	Wo Part Desc	Amount	Тах	Freight	Freight
		Po No	Vendor Name					
03-96032-0	LD			LABOR	409.92			
03-96032-0	LD			LABOR	27.31			
03-96032-0	LD			LABOR	27.31			
03-96032-0	LD			LABOR	27.31			
03-96032-0	LD			LABOR	54.62			
03-96032-0	LD			LABOR	27.31			
03-96032-0	LD			LABOR	409.92			
03-96032-0	LD			LABOR	424.48			
03-96032-0	LD			LABOR	163.86			
03-96032-0	LD			LABOR	81.93			
03-96032-0	LD			LABOR	122.90			
03-96032-0	LD			LABOR	314.48			
03-96032-0	LD			LABOR	177.52			
03-96032-0	LD			LABOR	52.82			
03-96032-0	LD			LABOR	80.35			
03-96032-0	LD			LABOR	218.48			
03-96032-0	LD			LABOR	233.10			
03-96032-0	LD			LABOR	168.06			
03-96032-0	LD			LABOR	79.23			
03-96032-0	LD			LABOR	26.41			
03-96032-0	LD			LABOR	598.20			
03-96032-0	LD			LABOR	27.31			
03-96032-0	LD			LABOR	81.93			
03-96032-0	LD			LABOR	112.04			
03-96032-0	LD			LABOR	81.93			
03-96032-0	LD			LABOR	39.62			
03-96032-0	LD			LABOR	273.28			
03-96032-0	LD			LABOR	109.24			
03-96032-0	LD			LABOR	49.95			
03-96032-0	LD			LABOR	409.92			
03-96032-0	LD			LABOR	96.42			
	**							
03-96032-0	LD				12214.00	0.00	0.00	0.00
03-96032-0	PJ	05-42891-10	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-10	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00			

Work Order Source Wo Part Desc Amount Tax Freight	Freight
03-96032-0 PJ 05-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT -4334.00 03-96032-0 PJ 06-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-1 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-1 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-1 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-1 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-1 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-1 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-1 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-1 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-2 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00 03-96032-0 PJ 05-42891-1 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00	
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03-96032-0 PJ 05-43065 ALSTOM POWER PURCHASE ORDER FOR INSPECTION & REPLACEM -45139.39	
03-96032-0 PJ 05-42891-9 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00	
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03-96032-0 PJ 05-42891-6 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT 4334.00	
03-96032-0 PJ 05-42891-10 NEW TECH TRANSPORT PROGRESS BILLING FOR FREIGHT ON AIR HEAT -4334.00	

Work Order	Source	Po No	Vendor Name	Wo Part Desc	Amount	Tax	Freight	Tax On Freight
03-96032-0	PJ	05-42891-4	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-4	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-5	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00	0.00	0.00	0.00
03-96032-0	PJ	05-42891-10	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	ΡJ	05-42891-10	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-4	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-4	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	ΡJ	05-42891-4	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-4	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-5	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-5	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00	0.00	0.00	0.00
03-96032-0	PJ	05-42891-5	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-10	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-5	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	ΡJ	05-42891-5	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	ΡJ	05-42891-6	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-10	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-6	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-10	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	04-45615-4	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	195220.00	56534.00		
03-96032-0	PJ	05-42891-6	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-7	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-7	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-8	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	ΡJ	05-42891-10	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-9	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-2	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-10	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00			
03-96032-0	PJ	05-45615-10	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	478707.92			
03-96032-0	PJ	05-42891-10	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	05-42891-2	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00			
03-96032-0	PJ	05-42891-2	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00			
03-96032-0	PJ	05-42891-2	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00			
03-96032-0	PJ	05-42891-1	NEW TECH TRANSPORT	FREIGHT, FOR UNIT 1 SAH ELEMENT & ROTOR	-199364.00			
03-96032-0	PJ	05-42891-2	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00			
03-96032-0	PJ	05-42891-1	NEW TECH TRANSPORT	FREIGHT, FOR UNIT 1 SAH ELEMENT & ROTOR	199364.00	0.00	0.00	0.00

Work Order	Source	Po No	Vendor Name	Wo Part Desc	Amount	Tax	Freight	Tax On Freight
07 0/072 0	D.1	OF /2004 /	NELL TECH TRANSPORT	PROCEEDS BY LANG FOR EREACHT ON AND HEAT	/77/ 00			
03-96032-0	PJ	05-42891-4	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00			
03-96032-0	PJ	05-42891-4	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00	E/EZ/ 00	0.00	0.00
03-96032-0	PJ	04-45615-4	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	-195220.00	-56534.00	0.00	0.00
03-96032-0	PJ	05-42891-4	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00			
03-96032-0	PJ	05-42891-4	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00			
03-96032-0	PJ	05-42891-4	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00			
03-96032-0	PJ	04-45615-3	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PR	525320.00			
03-96032-0	PJ	05-42891-4	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00			
03-96032-0	PJ				-40139.39			
03-96032-0	PJ	05-42891-1	NEW TECH TRANSPORT	FREIGHT, FOR UNIT 1 SAH ELEMENT & ROTOR	-199364.00	0.00	0.00	0.00
03-96032-0	PJ	05-45615-9	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	535617.00			
03-96032-0	PJ	04-45615-2	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	262660.00	15102.95		
03-96032-0	ΡJ				-92454.89			
03-96032-0	PJ	05-45615-11	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	56909.08	76994.92		
03-96032-0	ΡJ	04-36853	NEW TECH TRANSPORT	FREIGHT, FOR UNIT 2 MATERIALS, DELIVERY	-152974.75			
03-96032-0	PJ	04-45615-2	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	-262660.00			
03-96032-0	PJ	04-45615-4	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	195220.00	56534.00		
03-96032-0	PJ	05-42844	ALSTOM POWER	T-BAR SET, END FLOATING, HOT & COLD, WIT	21950.00	1262.13		
03-96032-0	ΡJ				-65881.71			
03-96032-0	ΡJ	05-45615-6	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	276400.00	15893.00		
03-96032-0	PJ	05-45615 <i>-</i> 6	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	-292293.00			
03-96032-0	ΡJ	04-36853	NEW TECH TRANSPORT	FREIGHT, FOR UNIT 2 MATERIALS, DELIVERY	152974.75			
03-96032-0	ΡJ	04-36853	NEW TECH TRANSPORT	FREIGHT, FOR UNIT 2 MATERIALS, DELIVERY	-152974.75	0.00	0.00	0.00
03-96032-0	ΡJ	04-45615-5	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	53700.00	3087.75		
03-96032-0	PJ	04-36853	NEW TECH TRANSPORT	FREIGHT, FOR UNIT 2 MATERIALS, DELIVERY	152974.75	0.00	0.00	0.00
03-96032-0	PJ	05-45615-8	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	267808.00			
03-96032-0	PJ	05-45615-8	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	-267808.00			
03-96032-0	PJ	05-45615-9	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	-535617.00			
03-96032-0	PJ				-5000.00			
03-96032-0	ΡJ	05-42891-1	NEW TECH TRANSPORT	FREIGHT, FOR UNIT 1 SAH ELEMENT & ROTOR	199364.00			
03-96032-0	ΡJ	04-36853	NEW TECH TRANSPORT	FREIGHT, FOR UNIT 2 MATERIALS, DELIVERY	152974.75			
03-96032-0	PJ	05-45615-11	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	-133904.00			
03-96032-0	PJ	05-42891-10	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	ΡJ	05-42891-10	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT	4334.00			
03-96032-0	PJ	04-45615-4	ALSTOM POWER	PROGRESS PAYMENT TO ALSTOM POWER/AIR PRE	-251754.00			
03-96032-0	PJ	05-43065	ALSTOM POWER	PURCHASE ORDER FOR INSPECTION & REPLACEM	42685.00	2454.39		

Cost Detail Report for Specified Work Orders

Work Order	Source	Po No	Vendor Name	Wo Part Desc	Amount	Tax	Freight	Tax On Freight
03-96032-0 03-96032-0	PJ PJ	05-42891-10 05-42891-2	NEW TECH TRANSPORT	PROGRESS BILLING FOR FREIGHT ON AIR HEAT PROGRESS BILLING FOR FREIGHT ON AIR HEAT	-4334.00 4334.00			
03-96032-0	** PJ				-96835.30	171329.14	0.00	0.00
03-96032-0					-85125.01	171329.14	0.00	0.00

								Tax On
Work Order	Source			Wo Part Desc	Amount	Tax	Freight	Freight
		Po No	Vendor Name					
03-96032-1	IC			ABSORBENT, OIL/WATER	15.27			
03-96032-1	IC			GASKET MATERIAL, TAPE	45.87			
03-96032-1	IC			BOLT, 0.625-11 ALLOY	39.44			
03-96032-1	IC			SEAL, BY-PASS	0.00			
03-96032-1	IC			BUCKET, UTILITY	23.32			
03-96032-1	IC			STEEL, FLATBAR	15.25			
03-96032-1	IC			U-BOLT, 0.500-13 ALLOY	6.60			
03-96032-1	IC			BROOM, FLOOR	145.69			
03-96032-1	IC			COUPLING, HOSE & PIPE	3.03			
03-96032-1	IC			GASKET, 01.50 FLEX	2.08			
03-96032-1	IC			GASKET MATERIAL, TAPE	82.56			
03-96032-1	IC			PIPE, SEAMLESS	10.38			
03-96032-1	IC			SEAL, BY-PASS	0.00			
03-96032-1	IC			SEAL, BY-PASS	0.00			
03-96032-1	IC			GASKET MATERIAL, TAPE	9.17			
03-96032-1	IC			WASHER, FLAT	20.40			
03-96032-1	IC			COUPLING, HOSE & PIPE	8.06			
03-96032-1	IC			BOLT, 0.625-11 ALLOY	204.00			
03-96032-1	IC			GASKET, 02.00 FLEX	3.67			
03-96032-1	IC			NUT, 000.625	121.11			
03-96032-1	IC			GASKET, 02.00 FLEX	-3.67			
03-96032-1	IC			GLASS, SIGHT	150.00			
03-96032-1	IC			NIPPLE, 00.75 THREADED	2.78			
03-96032-1	IC			GASKET MATERIAL, TAPE	91.73			
03-96032-1	IC			GLASSES, SAFETY	7.28			
03-96032-1	IC			GASKET, 04.00 FLEX	5.17			
03-96032-1	IC			LAMP, SODIUM	18.18			
03-96032-1	IC			STEEL, FLATBAR	12.16			
03-96032-1	IC			COUPLING, 00.75 THREADED	1.81			
03-96032-1	IC			TY-RAP, CABLE	10.03			
03-96032-1	IC			COMPOUND, SEALANT	8.60			
03-96032-1	IC			U-BOLT, 0.375-16 ALLOY	3.36			
03-96032-1	IC			FITTING, BRASS FERRULE	0.82			
03-96032-1	IC			TAPE, DUCT	3.78			
03-96032-1	IC			VALVE, 00.75 GLOBE	91.67			
03-96032-1	IC			GASKET, SPIRAL WOUND	3.61			
				·				

Work Order	Source			Wo Part Desc	Amount	Tax	Freight	Tax On Freight
		Po No	Vendor Name					*****
03-96032-1	IC			VALVE, 01.00 BALL	10.49			
03-96032-1	** IC				1173.70	0.00	0.00	0.00
03-96032-1	JE			JOURNAL ENTRY 1004037	-464930.00			
03-96032-1	JE			JOURNAL ENTRY	5.54			
03-96032-1	JE			JOURNAL ENTRY	12.94			
03-96032-1	JE			JOURNAL ENTRY	5.98			
03-96032-1	JE			JOURNAL ENTRY	0.10			
03-96032-1	JE			JOURNAL ENTRY 1004037	464930.00			
	**							
03-96032-1	JE				24.56	0.00	0.00	0.00
03-96032-1	PJ	04-45616-2	TEI CONSTRUCTION SERVICES INC.	PAY AUTHORIZATION FOR U2 SECONDARY AIR H	-464930.00			
03-96032-1	PJ	04-45616-2	TEI CONSTRUCTION SERVICES INC.	PAY AUTHORIZATION FOR U2 SECONDARY AIR H	464930.00			
	**						*******	
03-96032-1	PJ				0.00	0.00	0.00	0.00
03-96032-1					1198.26	0.00	0.00	0.00

Cost Detail Report for Specified Work Orders

Work Order	Source	Po No	Vendor Name	Wo Part Desc	Amount	Tax	Freight	Freight	
03-96032-2	LD **			LABOR	336.12				
03-96032-2	LD				336.12	0.00	0.00	0.00	
03-96032-2					336.12	0.00	0.00	0.00	

Cost Detail Report for Specified Work Orders

Work Order	Source	Po No	Vendor Name	Wo Part Desc	Amount	Tax	Freight	Tax On Freight
03-96032-3	IC			STEEL, FLATBAR	12.62			
03-96032-3	IC			STEEL, PLATE	168.09			
	**							
03-96032-3	IC				180.71	0.00	0.00	0.00
03-96032-3	JE			JOURNAL ENTRY	2.51			
	**							
03-96032-3	JE				2.51	0.00	0.00	0.00
03-96032-3	LD			LABOR	116.20			
03-96032-3	LD			LABOR	174.30			
	**							
03-96032-3	LD				290.50	0.00	0.00	0.00

03-96032-3					473.72	0.00	0.00	0.00

Work Order	Source	Po No	Vendor Name	Wo Part Desc	Amount	Tax	Freight	Tax On Freight
03-96032-4	IC			GASKET, 01.50 FLEX	3.37			
03-96032-4	IC			TAPE, TEFLON	0.26			
03-96032-4	IC			STEEL, FLATBAR	17.45			
03-96032-4	IC			WIRE (MECH), MUSIC	24.33			
03-96032-4	IC			INSULATION, CERAMIC FIBER	63.30			
03-96032-4	IC			GASKET, 04.00 FLEX	8.43			
03-96032-4	IC			GASKET MATERIAL, TAPE	187.04			
03-96032-4	IC			VALVE, 00.75 GLOBE	15.94			
03-96032-4	IC			ABSORBENT, PIG PILLOW	20.68			
03-96032-4	IC			FUSE, 025.00 AMP	0.51			
03-96032-4	IC			CAP, 01.50 THREADED	3.25			
03-96032-4	IC			U-BOLT, 0.500-13 ALLOY	6.60			
03-96032-4	IC			INSULATION, BLANKET	232.58			
03-96032-4	IC			ROPE, NYLON	70.14			
03-96032-4	IC			REDUCER, 01.00 BUSHING	4.77			
75-70032-4	**			REBUCER, 01:00 BUSATRU	7.//			
03-96032-4	IC				658.65	0.00	0.00	0.00
03-96032-4	JE			JOURNAL ENTRY	12.91			
	**						*******	
03-96032-4	JE				12.91	0.00	0.00	0.00
03-96032-4	PJ	05-45616-3	TEI CONSTRUCTION SERVICES INC.	T&M WORK REQUIRED IN REMOVAL OF COLD INT	-22000.00	0.00	0.00	0.00
03-96032-4	PJ	05-45616-7	TEI CONSTRUCTION SERVICES INC.	SERVICE CONTRACT PAY AUTHORIZATION FOR U	-460416.24			
03-96032-4	ΡJ	05-45616-11	TEI CONSTRUCTION SERVICES INC.	SERVICE CONTRACT PAY AUTHORIZATION FOR U	-115104.06			
03-96032-4	ΡJ	05-45616-7	TEI CONSTRUCTION SERVICES INC.	SERVICE CONTRACT PAY AUTHORIZATION FOR U	460416.24			
03-96032-4	PJ	05-45616-6	TEI CONSTRUCTION SERVICES INC.	PAY AUTHORIZATION FOR U1 SECONDARY AIR H	63946.70			
03-96032-4	PJ	05-45616-6	TEI CONSTRUCTION SERVICES INC.	PAY AUTHORIZATION FOR U1 SECONDARY AIR H	-63946.70			
03-96032-4	PJ	05-45616-11	TEI CONSTRUCTION SERVICES INC.	SERVICE CONTRACT PAY AUTHORIZATION FOR U	115104.06			
03-96032-4	PJ	05-45616-3	TEI CONSTRUCTION SERVICES INC.	T&M WORK REQUIRED IN REMOVAL OF COLD INT	22000.00			
03-96032-4	PJ	05-45616-9	TEI CONSTRUCTION SERVICES INC.	PAY AUTHORIZATION FOR T&M WORK ON UNIT 1	22000.00			
03-96032-4	PJ	05-45616-3	TEI CONSTRUCTION SERVICES INC.	T&M WORK REQUIRED IN REMOVAL OF COLD INT	-22000.00			
03-96032-4	PJ	05-45616-3	TEI CONSTRUCTION SERVICES INC.	T&M WORK REQUIRED IN REMOVAL OF COLD INT	22000.00	0.00	0.00	0.00
	**							•••••
03-96032-4	PJ				22000.00	0.00	0.00	0.00

Work Order	Source	Po No	Vendor Name	Wo Part Desc	Amount	Tax	Freight	Tax On Freight
03-96032-4					22671.56	0.00	0.00	0.00
					-60445.35	171329.14	0.00	0.00

251 records listed.

INTERMOUNTAIN POWER SERVICE CORPORATION

November 4, 2003

Timothy J. McNulty Alstom Power Inc. Air Preheater Company P.O. Box 372 Wellsville, NY 14895

Dear Mr. McNulty:

Letter of Intent for Purchase of SAH Modification Hardware

IPSC hereby issues this Letter of Intent to award Alstom Power Inc. Air Preheater Company the contract to supply SAH Modification Hardware per Air Preheater Company's proposal 3GS-1034B, IPSC Specification 45615, and Contract 04-45615. IPSC authorizes Air Preheater Company to proceed on the basis of the aforementioned proposal, specification, and contract, based on the terms and conditions stated therein. IPSC is providing this Letter of Intent in lieu of a purchase order to ensure delivery of the first two sets of Secondary Air Heater Modification Hardware by February 21, 2004. The purchase order will be supplied once IPSC Contract 04-45615 has been signed by both IPSC and Alstom Power.

This letter of intent ensures that IPSC will negotiate, in good faith, all terms and conditions of the aforementioned contract. This letter also ensures that IPSC shall pay for all reasonable expenses encumbered by Alstom Power, should IPSC fail to contract with Alstom Power for the SAH Modification Hardware, as described in IPSC Specifications 45615 and Air Preheater Company's proposal 3GS-1034B.

Payments under the subject contract shall be per the following payment schedule:

Unit #2

Payment #1: \$295,780 Due Upon Submittal of Installation Drawings

Payment #2: \$591,560 Due Upon Receipt of Raw Materials

Payment #3: \$261,460 Invoiced Upon Final Shipment of Unit 2 Hardware

Payment #4: \$53,700 Due Upon Completion of Installation

Payment #5: \$276,400 Due on July 1, 2004

Total for Unit 2: \$1,478,900

850 West Brush Wellman Road, Delta, Utah 84624 / Telephone: (435) 864-4414 / FAX: (435) 864-6670 / Fed. I.D. #87-0388573

November 4, 2003 Timothy J. McNulty Page 2

<u>Unit #1</u>

Payment #1: \$304,040 Due Upon Release to Shop

Payment #2: \$608,080 Due Upon Receipt of Raw Materials

Payment #3: \$456,060 Invoiced Upon Final Shipment of Hardware Payment #4: \$152,020 Due 60 Days After Completion of Installation

Total for Unit 1: \$1,520,200

IPSC agrees that the final negotiated terms and conditions shall apply from the date shown on this letter forward.

Sincerely,

George **W**. Cross

President and Chief Operations Officer

BK/JHN:jmg

CC: Ralph Newberry

7/29/04 CO

MEMORANDUM

INTERMOUNTAIN POWER SERVICE CORPORATION

TO:

George W. Cross

Page <u>1</u> of <u>2</u>

FROM:

Dennis K. Killian

DATE:

July 28, 2004

SUBJECT: Recommended Air Preheater Sootblower Testing for Unit 2

It is our recommendation that testing be performed to optimize the sootblowing pressure and frequency for the Unit 2 Secondary Air Heaters. This memo outlines the proposed test plan for achieving these recommendations.

Currently, sootblowing is performed at a pressure of 150 psig with a frequency of about once per shift (three month average is every 18 hrs) for the Secondary Air Heaters. With the conversion of Unit 2 Secondary Air Heaters to the new "Clearflow" configuration, it is the OEM's recommendation to reduce sootblowing pressure and frequency. The "Clearflow" arrangement is easier to clean than the original element configuration, because there are fewer obstructions to the blowing medium and each of the element layers is now directly exposed to the blower nozzles. Any steps IPSC can take to optimize blowing pressure and frequency will extend the life of the new SAH element.

Proposed Test Matrix (Each Test to Run for 1 Week)

Start Date/Time	Blowing Pressure	Blowing Frequency	When
8/3/04 - 0900 1 week	150 psig	Once/Shift	0900 & 2100 hrs
8/10/04 - 0900 1 week	130 psig	Once/Shift	0900 & 2100 hrs
8/17/04 - 0900 1 week	130 psig	Once/24hrs	0900

During this test period we ask that blowing be according to the above schedule, and not postponed until completion of the backpass sootblowing cycle. Data during the test will be evaluated to verify that the difference between the daily minimum and maximum air side DP values are maintained below the historical value of 2.15 INWC.

This testing will require the support of Maintenance personnel to modify the Unit 2 SAH sootblowing pressures to 130 psig, the morning of August 10 before 9:00 A.M.

Please indicate your approval for this testing, by signing below.

Any questions may be directed to Bret Kent at ext. 6447.

Approved by:

George W. Cross

President and Chief Operations Officer

BK/JKH:jmj

cc: Jon Finlinson

Stan Smith

3/29/05 CO also faxed 3/28/05

INTERMOUNTAIN POWER SERVICE CORPORATION

March 28, 2005

File: IGS03-02

Joseph A. Smith Alstom Power Inc., Air Preheater Company 3020 Truax Road PO Box 372 Wellsville, NY 14895

Reference: IPSC Contract 04-45615

Dear Mr. Smith:

Release of Damaged Air Heater Baskets to Insurance Company

This letter is to request the release of the air heater baskets damaged on January 20, 2005, to Carrier Claims Service.

The load of qty (24) 'E' style baskets will be salvaged by Carrier Claims Service to offset the insurance claim.

The contact at Carrier Claims Service:

Jerry Reiss PO Box 848 Matawan, NJ 07747 ph: 800-444-0848

fx: 732-845-2320

Reference Claim No. 050-135

Sincerely.

George W. Cross

Lleog W. Cus

President and Chief Operations Officer

BKIKH:co FareKK

CC:

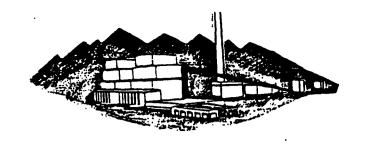
Jerry Reiss, Carrier Claims Service

George W. Cross, IPSC

Bret Kent, IPSC

Ralph Newberry, IPSC

Contract File, IPSC Purchasing



INTERMOUNTAIN POWER SERVICE CORPORATION

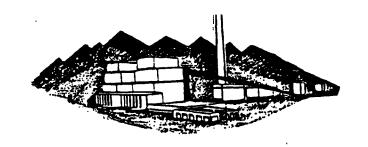
CONFIRMATION: (435) 864-4414 EXT. 6577

FACSIMILE: (435) 864-6670

FACSIMILE COVER SHEET

DATE: 3/28	105			
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850 WEST BRUSHWELLMAN ROAD, DELTA, UT 84624-9546



INTERMOUNTAIN POWER SERVICE CORPORATION

CONFIRMATION: (435) 864-4414 EXT. 6577

FACSIMILE: (435) 864-6670

FACSIMILE COVER SHEET

DATE: 3/28/0	5				
TO: COI	MPANY NAME:		om		
ATT	ENTION:	Jose	ph Smi	th	
FAC	SIMILE #:	585	593-	756	,bd,
FROM: Bhet	Kent			EXT:	6447
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CONFIRMATION BY:					
APPROVED BY:					

850 WEST BRUSHWELLMAN ROAD, DELTA, UT 84624-9546

9/26/03 jmg

MEMORANDUM

INTERMOUNTAIN POWER SERVICE CORPORATION

TO:

Neil H. Clay

Page <u>1</u> of <u>1</u>

FROM:

Dennis K. Killian

DATE:

September 24, 2003

SUBJECT:

Recommendation for Source Directed Contract

Secondary Air Heater Replacement Hardware (IGS03-02)

We recommend a source directed purchase of Secondary Air Heater Element Replacement Hardware (IGS03-02) from Alstom Power - Air Preheater Company. Alstom Power - Air Preheater Company is the OEM of IPSC's 33-1/2-VI-64 parallel Lungstrom/CE Secondary Air Heaters.

This recommendation is the result of the evaluation done during the justification of this project. At that time it was determined that there is not another company currently manufacturing upgrade elements for our Air Heaters.

Any questions may be directed to Bret Kent, ext. 6447.

DBK/JHN: jmg

cc: Ralph Newberry

11/10/03 00

MEMORANDUM

INTERMOUNTAIN POWER SERVICE CORPORATION

TO:

George W. Cross

Page <u>1</u> of <u>1</u>

FROM:

Dennis K. Killian

DATE:

November 7, 2003

SUBJECT:

Revised Economics for SAH Element Replacement

Capital Project IGS03-02

In accordance with the Letter of Intent issued to Alstom Power Air Preheater Company for purchasing SAH Hardware, we are providing the following updated economic justification which takes into consideration the cost escalation of the project. The original budgeted amount for hardware was \$2,400,000 (both units). The increased amount as shown on the Letter of Intent is \$2,999,100. The primary reasons for the increase came from the cost of the replacement element material and a 60 percent increase in the number of transport trucks.

Benefit/Cost: 2.92 Rate of Return: 33%

Payback Period: 3.3 Years Economic Life: 15 Years PV Savings: \$29,944,877

We have \$1,750,000 budgeted for this project in 2003-04 and Alstom has agreed to defer a payment to insure that we stay under budget. The budget for 2004-05 will have to be increased to cover the deferred payment and the increase in that year. We will postpone or reduce the scope of other projects to make sure that the 2004-05 budget remains under the amount on the preliminary budget submitted in September.

Four requisitions have been created to date for the associated costs of this project.

190854: Requisition for hardware based on original Alstom

bid - \$2,405,200

194448: Requisition for installation - \$1,100,000

194468: Requisition for additional cost of hardware per

Alstom proposal 3GS-1034B - \$410,925

194470: Requisition for transportation cost - \$336,100

Attached to this memo:

Requisition 194468 for your approval.
Requisition 194470 for your approval.
Updated Capital Project Package for your approval.

Any questions regarding this project may be directed to Bret Kent at ext. 6447.

DBK/JKH:jmg

Attachments

INTE	RMOU	INTAIN POWER SERVICE CORPORATION	Date: 11/6/03	
⊠ RF	EOUISIT	ION FOR CAPITAL EQUIPMENT	Req./PA No: 19	94468
		E AUTHORIZATION FOR EXPENSE ITEMS	P.O. No:	
			Vendor:	
•		erials, Supplies or Services:	Terms:	
		Amount For Materials for Secondary Air Heater Element See Req 190854	FOB:	
Replac	ement - v	500 Red 170037	Ship Via:	
			Conf. To:	
Sugges	sted Ven	3020 Truax Road Work	order No. 01-	96032-0
Qty	Unit	Description Seller or Noun Adjective Catalog # Manufacturer	Unit Cost	Extension
1	ea	Additional Amount for purchase of Secondary Air	\$410,925.00	\$410,925.00
		Heater Element Replacement Hardware.		
		Includes increased cost for Taxes, Raw Material,		
		and additional Technical Services per IPSC		
		Contract #04-45615		
		TOTAL ESTIMATED COST		\$410,925.00
Remark				
Delive Dept.	mgr/Sup	wested by [Date] 01/28/04 Originator Bree 11-1-127, Surguicup III003 t. Date Station Manager Date	Operating Agent	Date

INTE	RMOU	NTAIN POWER SERVICE CORPORATION	Date: 11/6/03	
⊠ RE	EQUISITI	ON FOR CAPITAL EQUIPMENT	Req./PA No: 19	94470
			P.O. No:	
□ PU	IRCHASI	E AUTHORIZATION FOR EXPENSE ITEMS	Vendor:	
Purpos	e of Mate	rials, Supplies or Services:	Terms:	
Transp	ortation o	f Materials for Secondary Air Heater Element Replacement	FOB:	
			Ship Via:	
			Conf. To:	
Sugge	ted Ven	dor: <u>For Bid</u> Accoun	nt No01-	1SGX-402
Sugges	sted vein		order No03-	
			t No. ISG	
	T	Description Seller or		
Qty	Unit	Description Seller or Noun Adjective Catalog # Manufacturer	Unit Cost	Extension
1	ea	Freight for Unit 2 Materials - Delivery Between	\$165,600.00	\$165,600.00
		Feb 1, 2004 and Feb 21, 2004 - Estimated 51 Flat		
		Bed Trucks - Approx. 42,000 lbs (21 Ton) per		
		Truck or 2,142,000 lbs (1,071 Ton) Total.		
1		Freight for Unit 1 Materials - Delivery Between	\$170,500.00	\$170,500.00
	ea	Jan 1, 2005 and Feb 1, 2005 ~ Estimated 51 Flat	\$170,300.00	7170,300.00
		Bed Trucks - Approx. 42,000 lbs (21 Ton) per		
		Truck or 2,142,000 lbs (1,071 Ton) Total.		
<u></u>		TOTAL ESTIMATED COST		\$336,100.00
Remark	:s:			
Delive	ry reque	ested by [Date] 02/01/04 Originator Bret	Kent	
Deor	Mor/Supt	Date Station Manager Date	Operating Agent	Date
				Date

INTERMOUNTAIN POWER SERVICE CORPORATION

CAPITAL PROJECT #IGS03-02

W.O. # <u>03-96032-0</u>

Date November 4, 2003

	Title: Air Heater Element Replacement			
	Budget Source: 2003-2004 Identified Capital Projects			
PROJECT	Superintendent Technical Services			
	Signed: July	Dated: 11-7-03		
APPROVAL	IPSC Pres. & COO Approval			
:	Signed: Auror W Cups	Dated: Illolo3		
	Route: 1. Package of Operations for approval to 2. Requisitions and copy of signed appro			
PROJECT	IPSC Contact: Bret Kent	Ext. 6447		
INFORMATION	Total Est. Costs: \$4,252,123 Sched	uled Start: <u>12/1/03</u>		
	(Mtl: \$3,152,123 Labor: \$1,100,000	Engring.\$)		
	'Preconstruction Appvl (Oper.)	Date		
	Tagging 'CONSTRUCTION' update	Date		
	Work Pkg. to Planning (Engr.)	Date		
INSTALLATION	QA/QC Completion (QA/QC Engr.	Date		
!	Startup Complete (IPSC Engr.)	Date		
	Install. Complete (Planner)	Date		
	As-Built Pkg to Engr. (Planner)	Date		
:	Released to Oper. (IPSC Engr.)	Date		
PROJECT	Closeout Complete (IPSC Engr.)	Date		
CLOSEOUT	Tagging 'AS-BUILT' update	Date		
CLUSEOUT	Project Complete (GWC)	Date		

MEMORANDUM

INTERMOUNTAIN POWER SERVICE CORPORATION

TO:

George W. Cross

Page <u>1</u> of <u>2</u>

FROM:

Dennis K. Killian

DATE:

October 6, 2004

SUBJECT: Recommended Secondary Airheater Sootblowing Procedure

It is our recommendation that the SAH sootblowing procedures be modified to blow once per 24 hours at 130 psig. This procedure can be implemented immediately on Unit 2. We ask that blowing be as consistent as reasonably possible on the 24-hour schedule. An identical blowing schedule for Unit 1 Secondary Air Heater Sootblowers can be implemented upon completion of the SAH upgrade in March 2005.

The current SAH sootblowing procedure specifies a pressure of 150 psig with a frequency of once per shift. With the conversion of Unit 2 SAH's to the new "Clearflow" configuration, it was the OEM's recommendation to reduce sootblowing pressure and frequency. The "Clearflow" arrangement is easier to clean than the original element configuration, because there are fewer obstructions to the blowing medium and each of the element layers is now directly exposed to the blower nozzles. Any steps IPSC can take to optimize blowing pressure and frequency without degrading outlet temperature performance will extend the life of the new SAH element and reduce auxiliary steam consumption.

This recommendation is the result of the testing performed during August 2004. (Reference memorandum dated July 28, 2004 from Dennis Killian to George Cross titled "Recommended Air Preheater Sootblower Testing for Unit 2".) Data from the test period was evaluated to verify that the difference between the daily minimum and maximum gas side DP values were maintained below the historical value of 2.15 INWC. The results follow:

Test Matrix

Start Date/Time	Blowing Pressure	Blowing Frequency	Daily Min/Max Differential
8/3/04 - 0900 1 week	150 psig	Once/Shift	0.25 INWC
8/10/04 - 0900 1 week	130 psig	Once/Shift	0.25 INWC
8/17/04 - 0900 1 week	130 psig	Once/24hrs	0.30 INWC

This data clearly demonstrates the ability to control air heater differential pressure within a tight range despite the less frequent, lower pressure blowing procedures. The low, absolute values of this change in differential pressure is indicative of significant improvements in air heater and fan performance.

Performance testing has shown that the modified air heaters have met contract guarantees. Data from the test period shows that the increase of 0.05 INWC in the daily min/max differential results in an unmeasurable effect on air heater performance. The verified performance improvements achieved with these modifications are as follows (comparison data shown is for a normalized unit load of 900MW):

- Decrease in average gas side differential pressure of 3.65 INWC.
- Increase in air temperature leaving SAH of 21°F.
- Decrease in gas temperature leaving SAH of 18°F.

These performance improvements result directly in increased boiler efficiency and recovered fan performance.

Please indicate your approval for this procedural change, by signing below. Any questions may be directed to Bret Kent at ext. 6447.

Approved by:

George WI Cross

President and Chief Operations Officer

DBK/JKH:jmj

cc: Jon Finlinson

12/23/04 jmj

MEMORANDUM

INTERMOUNTAIN POWER SERVICE CORPORATION

TO:

George W. Cross

Page <u>1</u> of <u>2</u>

FROM:

Dennis K. Killian

DATE:

December 21, 2004

SUBJECT: Unit 1 Outage SAH Modification Laydown Plan

Please sign below indicating your approval for the proposed laydown and logistics plan, as described in this memo and the attached drawing.

Because of the considerable quantity of material (approximately 44 semi loads) involved in the Secondary Airheater modifications and the lack of laydown area around Unit 1, we are seeking special consideration for the 2005 Unit 1 outage. This plan was developed in a meeting attended by Operations, Technical Services, Maintenance, Safety, Warehouse, and the contractors involved.

Logistics:

Preoutage

During the period of December 20, 2004 to February 18, 2005, approximately 44 semi loads of material will arrive onsite. Until about February 1, 2005 IPSC Warehouse personnel will be tasked with receiving and unloading these trucks. After February 1, 2005, TEI will have personnel onsite to unload the trucks.

Outage

Approximately 60 semi trailer/roll off containers of scrap metal will be removed from the site during the month of March 2005. The majority of this material will be taken offsite during the first week of the outage. To facilitate this, Western Metals Recycling will have a driver onsite 24 hours a day/7 days a week for the first week, to position trailers as needed.

The movement of airheater baskets from the staging areas described below, through the Fan Room, and up to the airheater deck on the 5th floor of the boiler will be done during the third week of the outage. This involves the rapid movement of material into the unit. This is a safety concern with the amount of traffic on the road east of the Unit 1 Baghouse. For this reason, it is our intent to barricade the road at the south-east corner of the Unit 1 Baghouse. This will allow for quicker movement of the material from the staging area into the unit.

For about a one week period of time, traffic to the GSB Warehouse/Weld Shop will need to be rerouted around the north end of the tank vard.

Staging:

Areas designated for staging are shown on the attached drawing and are described below.

- Across the road (north) of the GSB Warehouse lay down yard: This area will be used for initial unloading and staging of airheater baskets.
- East and west sides of Unit 1 Baghouse: This area will be used to organize the airheater baskets in the order they will be taken into the unit.
- East side of Unit 2 Baghouse: This area will be used as needed to stage additional airheater baskets that will be taken into the unit through the westside fan room entrance.
- East and west side Unit 1 Fan Room entrances: These areas will be used to stage during movement of the baskets into the unit. These areas will otherwise be open and unobstructed.

Trailer Location:

Contractor trailers will be located west of Unit 2. TEI will have an office trailer and a tool trailer. Safeway Scaffolding will have an office trailer.

Scrap Metal Disposal:

Full trailers will be staged west of Unit 2 Baghouse. Two to four empty trailers will be positioned between the Unit 1 Fan Room and Baghouse.

Any questions about this memo may be directed to Bret Kent at extension 6447.

Unit 1 SAH Modification Laydown Plan Approved By:

President and Chief Operations Officer

DBK/JKH: imi

Jon A. Finlinson cc:

Stan L. Smith Joe D. Hamblin Richard Schmit Ken Lebbon Will Lovell

Vance Bishop Gary Goold





SGB-AHT-1A/1B	Date:	March 3, 2004
Unit 2 Secondary Air Heaters 1A and 1B	Page:	1 of 3
Bret Kent		
	Unit 2 Secondary Air Heaters 1A and 1B	Unit 2 Secondary Air Heaters 1A and 1B Page:

The SAH's were inspected by Bret Kent, and Harlan Finnemore (Alstom Feild Service Engineer).

Most of the items normally found during an inspection are being addressed as a result of the "Clearflow" conversion. Those items that will not be covered are listed below.

The Following Work Should Be Done This Outage

a. SAH 1A

i. See Item 3.

b. SAH 1B

- i. 1B rotor drive has been experiencing noisy operation. Based on a minimal indication of internal problems from vibration data, it is believed that the reducer is located too close to the rotor. Maintenance has confirmed that tooth wear corroborates this. The reducer should be moved out to provide 29/32" clearance from the root of the gear teeth to the outside diameter of the rack pins.
- ii. The cold end radial seals are in good condition, but the 1B cold end radial seals need to be re-set. This takes as much time as to change them completely, so it is recommended that they be replaced.

c. WORK TO BE DONE ON BOTH SAH'S

- i. There is quite a bit of oil leakage from both SAH drive gear boxes. It appears as though most of the oil originates from the breathers. It is recommended that the breathers be raised approximately 12" above the top of the boxes.
- ii. Elevation of the hot end sector plates appear very inconsistent. Check and refine nominal cold position prior to setting hot end radial seals.
- iii. The diaphragm seals were not ordered or supplied. Those at the hot end are in good condition and have been salvaged, Those at the cold end will require patching as the soot blowing medium has eroded various small holes through the faces of the seals. Use ~#12 ga. Strap 3/4" wide to patch. Or supply new from Warehouse.





SGB-AHT-1A/1B	Date:	March 3, 2004
Unit 2 Secondary Air Heaters 1A and 1B	Page:	2 of 3
Bret Kent		
	Jnit 2 Secondary Air Heaters 1A and 1B	Unit 2 Secondary Air Heaters 1A and 1B Page:

WORK TO BE SCHEDULED FOR FUTURE UNIT 2 OUTAGE

a. The hot end sector plate static sealing curtains on both SAH's are in poor condition and should be scheduled for replacement next outage. It is recommended that the new static seals be installed on the air side (air outlet duct) and the existing be removed from their present location. This will reduce installation time for the new seals and help to reduce ash accumulation problems on top of the sector plates and within the box beneath the sector plate drives.

NOTE: At this time there are no additional action items for the secondary air preheaters. While it is recognized that full access to all areas is not feasible due to the work being performed, all areas where serious problems are anticipated have been inspected.

SECONDARY AIR HEATER MODIFICATIONS

Secondary Air Heaters 1A and 1B have been modified on Unit 2 during the current outage. Unit 1 Secondary Air Heaters are scheduled to be modified during the upcoming 2005 outage. The modifications include redesign of the rotor frame and replacement of the air heater element with a design proven at several sites to provide improved performance.

The existing air heater rotor element (heat transfer plate surface) is nearing the end of its useful life. The current state of the air heater surface is such that unless the element is replaced significant degradation resulting in unacceptable air heater differentials and compromised gas flow would result within 3 years.

The new air heater internals have been bid with performance guarantees and associated liquidated damages for non-compliance. The performance guarantees are as follows:

<u>Parameter</u>	Performance Guarantee
Air Entering Temperature	67°F
Air Leaving Temperature	698°F
Gas Entering Temperature	751°F
Gas Leaving Temperature	282°F (without leakage)
Gas Leaving Temperature	272°F (with leakage)
Average Cold End Temp.	175°F
Pressure Drop Air Side	3.50 inches w.g.
Pressure Drop Gas Side	5.65 inches w.g.





System: SGB-AHT-1A/1B Date: March 3, 2004

Description: Unit 2 Secondary Air Heaters 1A and 1B Page: 3 of 3

By: Bret Kent

Hot End Differential 7.60 inches w.g. Cold End Differential 16.75 inches w.g.

The new air heater design consists of two large (deep) layers of air heater element in place of the four shallower layers previously used. This modification will reduce restriction to gas and air flow and will allow for more effective cleaning with each blowing sequence. The OEM is in fact recommending a reduction in both cleaning pressures and frequencies.

The new design maintains essentially the same overall depth within the air heater rotor. The sealing system and associated hardware, therefore, remains unchanged. The single exception to that rule is the addition of seal clearance gages. These gages will be installed, (4 on the hot end of each secondary air heater and 2 on the cold end), in order to maintain a clear, on-line indication of the radial seal gap. Leakage through the air seals is a significant issue in maintaining boiler performance. The gages will allow us to minimize air heater leakage and maximize performance of the air heaters and the steam generator.

Operational Guidance

A brief writeup by from the OEM is attached which offers several points of operational guidance in maintaining optimal performance within the air heaters. Based on these recommendations Engineering Services is preparing an test program for staff approval that would increment down both the sootblowing pressure and frequencies with a goal of eventually blowing only once per 24hr shift at a pressure of approximately 130psi on the hot end and even less on the cold end. As always however, continuous blowing is recommended on startup.

The sector plate sealing system remains unchanged by these modifications. Engagement and operation of this system is the same as it has been previously.

Because of the increased thermal efficiency air heater gas outlet temperatures may drop below the previously established 300°F limit. With the several uprates that have occurred at IGS and the thermal cycle improvements implemented at the facility, we are anticipating that a minimum load of approximately 350MW will be required to maintain a consistent outlet temperature of 300°F. This should not be a significant issue on a base loaded unit such as ours.





SGB-AHT-1A/1B	Date:	March 3, 2004
Unit 2 Secondary Air Heaters 1A and 1B	Page:	1 of 2
Bret Kent		
	Unit 2 Secondary Air Heaters 1A and 1B	Unit 2 Secondary Air Heaters 1A and 1B Page:

Punch List

The PAH's were inspected by Bret Kent, and Harlan Finnemore (Alstom Feild Service Engineer).

Most of the items normally found during an inspection are being addressed as a result of the "Clearflow" conversion. Those items that will not be covered are listed below.

1. SAH 1A

a. See Item 3.

2. SAH 1B

- a. 1B rotor drive has been experiencing noisy operation. Based on a minimal indication of internal problems from vibration data, it is believed that the reducer is located too close to the rotor. Maintenance has confirmed that tooth wear corroborates this. The reducer should be moved out to provide 29/32" clearance from the root of the gear teeth to the outside diameter of the rack pins.
- b. The cold end radial seals are in good condition, but the 1B cold end radial seals need to be re-set. This takes as much time as to change them completely, so it is recommended that they be replaced.

3. WORK TO BE DONE ON BOTH SAH'S

- a. There is quite a bit of oil leakage from both SAH drive gear boxes. It appears as though most of the oil originates from the breathers. It is recommended that the breathers be raised approximately 12" above the top of the boxes.
- b. Elevation of the hot end sector plates appear very inconsistent. Check and refine nominal cold position prior to setting hot end radial seals.
- c. The diaphragm seals were not ordered or supplied. Those at the hot end are in good condition and have been salvaged, Those at the cold end will require patching as the soot blowing medium has eroded various small holes through the faces of the seals. Use ~ #12 ga. Strap 3/4" wide to patch. Or supply new from Warehouse.

4. WORK TO BE SCHEDULED FOR FUTURE UNIT 2 OUTAGE



INTERMOUNTAIN POWER SERVICE CORP.

Engineering Services Inspection Report

System:	SGB-AHT-1A/1B	Date:	March 3, 2004
Description:	Unit 2 Secondary Air Heaters 1A and 1B	Page:	2 of 2
By:	Bret Kent		

a. The hot end sector plate static sealing curtains on both SAH's are in poor condition and should be scheduled for replacement next outage. It is recommended that the new static seals be installed on the air side (air outlet duct) and the existing be removed from their present location. This will reduce installation time for the new seals and help to reduce ash accumulation problems on top of the sector plates and within the box beneath the sector plate drives.

NOTE: At this time there are no additional action items for the secondary air preheaters. While it is recognized that full access to all areas is not feasible due to the work being performed, all areas where serious problems are anticipated have been inspected.





System:	1SGB-AHT-1A/B	Date:	May 15, 2002
Description:	Unit 1 Secondary Air Heater A/B	Page:	1 of 3
By:	Bret Kent	_	

GUIDE BEARING AREA:

• Both SAH's: No problems were noted during the hot walk down.

GAS INLET DUCT:

• **Both SAH's:** Prior to shutdown maximum sector plate deflections noted were:

1A East: 1.212"
1A West: 1.232"
1B East: 1.102"
1B West: 1.100"

It was noted that the radial seals were heavily distorted from contacting the sector plates. Need to verify that sector plate back off controls are working properly.

- **Both SAH's:** The sector plate static sealing curtains are in poor condition and should probably be replaced this or next outage. The packing was falling or had fallen out and there is a hole about 24" long eroded through the packing cover on SAH 1A west sector plate about 2/3rd's the way out from the post.
- **SAH 1A:** The bypass seal support angle adjacent the duct center line is poorly supported and in poor condition. This will be addressed by scheduled work during the "Clearflow" conversion..
- **Both SAH's:** The duct wall has broken loose from the flange plate below the west outboard end of the pipe brace at the duct center line. The outboard ends of the pipe braces should be gusseted and the wall re-welded to the flange plate.

AIR OUTLET DUCT:

- Both SAH's: In SAH 1A, a hairline crack was found on the east side at the bottom of the hot end center section just inboard of the 45 degree seismic brace weld. This should be arc gouged and rewelded. In addition, reinforce this area by adding a ½" thick lap plate after the repair is accomplished. On SAH 1B cracking in this area was severe at both ends of the gas and air side ducts. The repair will be more extensive and also involves the static sealing curtain. Again reinforcement should be added after the weld repairs are made. In addition, the radiused corner gussets will require re-welding.
- SAH 1A: Cracks were found in the duct wall below the outboard ends of the east 45 degree pipe brace and the east pipe brace adjacent the duct center line. These should be repaired and the outboard ends of the pipe braces gusseted. The same gussets should be added to SAH 1B to avoid future cracking.
- **Both SAH's:** There were areas where the by-pass seal support angle were not tight to the flange plate. This will be addressed by scheduled work during the "Clearflow"





System:	1SGB-AHT-1A/B	Date:	May 15, 2002
Description:	Unit 1 Secondary Air Heater A/B	Page:	2 of 3
By:	Bret Kent		

conversion.

• **Both SAH's:** The stuffing boxes at the inboard ends of the sector plates should be repacked with ceramic wool.

HOT END OF ROTOR:

• **Both SAH's:** All problems will be addressed by scheduled work during the "Clearflow" conversion.

ROTOR HOUSING AREA:

- **Both SAH's:** The axial seals are in good condition and should not require adjustment or replacement.
- **Both SAH's:** Noted holes through the axial seal plate static curtains near the cold end where the seal is packed with ceramic wool. Packing boxes should be re-packed.
- **Both SAH's:** The pin rack is in good condition.
- SAH 1A: The east axial seal plate air side adjusters are starting to develop some excessive clearances. This may require some action within the next few years if clearances continue to increase.

ROTOR DRIVE AREA:

• **Both SAH's:** No problems noted during the hot walk down, other than the usual oil leakage.

SUPPORT BEARING AREA:

Both SAH's: No problems were noted during the hot walk down.

COLD END OF SAH:

- Both SAH's: The cold end radial seals are in excellent condition, as are the by-pass seals. The only exception is one small area on SAH 1B at the gas outlet duct center line where a hole has been eroded through by the soot blower. The seals in this local area will be replaced by scheduled work during the "Clearflow" conversion.
- **Both SAH's:** The cold end diaphragm seals are thinning. These seals will be replaced by scheduled work during the "Clearflow" conversion.

SOOT BLOWERS:

• **Both SAH's:** The outer pair of nozzles on both retractable soot blowers should be replaced as the throats are moderately to severely eroded. The lance on SAH 1B also has





System:	1SGB-AHT-1A/B	Date:	May 15, 2002
Description:	Unit 1 Secondary Air Heater A/B	Page:	3 of 3
By:	Bret Kent		

several through holes - adjacent the outer nozzle pair. This is what has caused the bypass seal damage mentioned above.

- **Both SAH's:** It is believed that inner nozzle of the retractable devices are too large. The nozzle specified on OEM prints is larger at the inner location than at the intermediate. This appears to be incorrect. Diamond Power has been contacted. Final information will be passed on to planning.
- **Both SAH's:** Changes per memo dated Oct 6, 2004 (D. Killian to G. Cross) should be implemented. Soot blowing pressure reduced to 130 psig and blown once per 24 hours. Memo attached for reference.





1SGB-AHT-1A/B	Date:	May 15, 2002
Unit 1 Secondary Air Heater A/B	Page:	1 of 3
Bret Kent		
	Unit 1 Secondary Air Heater A/B	Unit 1 Secondary Air Heater A/B Page:

GUIDE BEARING AREA:

• **Both SAH's:** No problems were noted during the hot walk down.

GAS INLET DUCT:

- Both SAH's: Prior to shutdown maximum sector plate deflections noted were:
 - 1A East: 1.212"1A West: 1.232"1B East: 1.102"
 - 1B West:1.100"

It was noted that the radial seals were heavily distorted from contacting the sector plates. Need to verify that sector plate back off controls are working properly.

- **Both SAH's:** The sector plate static sealing curtains are in poor condition and should probably be replaced this or next outage. The packing was falling or had fallen out and there is a hole about 24" long eroded through the packing cover on SAH 1A west sector plate about 2/3rd's the way out from the post.
- **SAH 1A:** The bypass seal support angle adjacent the duct center line is poorly supported and in poor condition. This will be addressed by scheduled work during the "Clearflow" conversion..
- **Both SAH's:** The duct wall has broken loose from the flange plate below the west outboard end of the pipe brace at the duct center line. The outboard ends of the pipe braces should be gusseted and the wall re-welded to the flange plate.

AIR OUTLET DUCT:

- Both SAH's: In SAH 1A, a hairline crack was found on the east side at the bottom of the hot end center section just inboard of the 45 degree seismic brace weld. This should be arc gouged and rewelded. In addition, reinforce this area by adding a ½" thick lap plate after the repair is accomplished. On SAH 1B cracking in this area was severe at both ends of the gas and air side ducts. The repair will be more extensive and also involves the static sealing curtain. Again reinforcement should be added after the weld repairs are made. In addition, the radiused corner gussets will require re-welding.
- SAH 1A: Cracks were found in the duct wall below the outboard ends of the east 45 degree pipe brace and the east pipe brace adjacent the duct center line. These should be repaired and the outboard ends of the pipe braces gusseted. The same gussets should be added to SAH 1B to avoid future cracking.
- **Both SAH's:** There were areas where the by-pass seal support angle were not tight to the flange plate. This will be addressed by scheduled work during the "Clearflow"





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conversion.

• **Both SAH's:** The stuffing boxes at the inboard ends of the sector plates should be repacked with ceramic wool.

HOT END OF ROTOR:

• **Both SAH's:** All problems will be addressed by scheduled work during the "Clearflow" conversion.

ROTOR HOUSING AREA:

- **Both SAH's:** The axial seals are in good condition and should not require adjustment or replacement.
- **Both SAH's:** Noted holes through the axial seal plate static curtains near the cold end where the seal is packed with ceramic wool. Packing boxes should be re-packed.
- **Both SAH's:** The pin rack is in good condition.
- SAH 1A: The east axial seal plate air side adjusters are starting to develop some excessive clearances. This may require some action within the next few years if clearances continue to increase.

ROTOR DRIVE AREA:

• **Both SAH's:** No problems noted during the hot walk down, other than the usual oil leakage.

SUPPORT BEARING AREA:

• **Both SAH's:** No problems were noted during the hot walk down.

COLD END OF SAH:

- **Both SAH's:** The cold end radial seals are in excellent condition, as are the by-pass seals. The only exception is one small area on SAH 1B at the gas outlet duct center line where a hole has been eroded through by the soot blower. The seals in this local area will be replaced by scheduled work during the "Clearflow" conversion.
- **Both SAH's:** The cold end diaphragm seals are thinning. These seals will be replaced by scheduled work during the "Clearflow" conversion.

SOOT BLOWERS:

• **Both SAH's:** The outer pair of nozzles on both retractable soot blowers should be replaced as the throats are moderately to severely eroded. The lance on SAH 1B also has





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several through holes - adjacent the outer nozzle pair. This is what has caused the bypass seal damage mentioned above.

- **Both SAH's:** It is believed that inner nozzle of the retractable devices are too large. The nozzle specified on OEM prints is larger at the inner location than at the intermediate. This appears to be incorrect. Diamond Power has been contacted. Final information will be passed on to planning.
- **Both SAH's:** Changes per memo dated Oct 6, 2004 (D. Killian to G. Cross) should be implemented. Soot blowing pressure reduced to 130 psig and blown once per 24 hours. Memo attached for reference.